

5/37

DART AEROSPACE LTD	Work Order:	24058
Description: Saddle Kit	Part Number:	K10003
	Qty:	4
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty																																																																																
1	DC	Issue Traveller	DT	05.08.12	4																																																																																
2	DC	Photocopy bluefile and type labels per PPP K10003 CHG004 FOR D205-634-011 & D204-635-011 Wk 35	DT	05-08-23	4																																																																																
3	ST	Pick: <table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>24</td><td>D2570</td><td>Bushing</td><td>B23760</td></tr><tr><td>1</td><td>D2571</td><td>Saddle</td><td>B23801</td></tr><tr><td>1</td><td>D2572</td><td>Saddle</td><td>B23801 B23508/23801</td></tr><tr><td>1</td><td>D2573</td><td>Saddle</td><td>B23802</td></tr><tr><td>1</td><td>D2574</td><td>Saddle</td><td>B23802</td></tr><tr><td>1</td><td>D2736-1</td><td>Bracket</td><td>B23686</td></tr><tr><td>1</td><td>D2736-3</td><td>Bracket</td><td>B23687</td></tr><tr><td>4</td><td>D2747</td><td>Socket Head Set Screw</td><td>B20317</td></tr><tr><td>2</td><td>D2876</td><td>Spacer</td><td>B20574</td></tr><tr><td>2</td><td>D2877</td><td>Spacer</td><td>B21019</td></tr><tr><td>1</td><td>D2968-041</td><td>Tow Ring</td><td>B21418</td></tr><tr><td>16</td><td>AN4-6A</td><td>Bolt</td><td>M16067</td></tr><tr><td>4</td><td>AN4-46A</td><td>Bolt</td><td>M16662</td></tr><tr><td>8</td><td>AN4-51A</td><td>Bolt</td><td>M18107/M18235</td></tr><tr><td>8</td><td>AN6-12A</td><td>Bolt</td><td>M16273</td></tr><tr><td>32</td><td>AN960JD416</td><td>Washer</td><td>M17566</td></tr><tr><td>8</td><td>AN960JD616</td><td>Washer</td><td>M17231</td></tr><tr><td>1</td><td>AN970-4</td><td>Washer</td><td>M16895</td></tr><tr><td>29</td><td>MS21042L4</td><td>Nut (or MS21042-4)</td><td>M15924</td></tr></tbody></table>	Qty	Part Number	Description	Batch	24	D2570	Bushing	B23760	1	D2571	Saddle	B23801	1	D2572	Saddle	B23801 B23508/23801	1	D2573	Saddle	B23802	1	D2574	Saddle	B23802	1	D2736-1	Bracket	B23686	1	D2736-3	Bracket	B23687	4	D2747	Socket Head Set Screw	B20317	2	D2876	Spacer	B20574	2	D2877	Spacer	B21019	1	D2968-041	Tow Ring	B21418	16	AN4-6A	Bolt	M16067	4	AN4-46A	Bolt	M16662	8	AN4-51A	Bolt	M18107/M18235	8	AN6-12A	Bolt	M16273	32	AN960JD416	Washer	M17566	8	AN960JD616	Washer	M17231	1	AN970-4	Washer	M16895	29	MS21042L4	Nut (or MS21042-4)	M15924	DT	05/08/23	4
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4	QC4	Inspect 100% kit for completeness on the W/O	CD	05/08/23	4																																																																																
5	PK	Pack per PPP K10003 RCU = G	DT	05/08/23	4																																																																																
6	AC	Cost / part: 716.79	SAC	05.08.26	4																																																																																
7	DC	Close W/O 710.56 Inspection Level 21	DT	05/08/24	4																																																																																

Rev	Date	Change	Revised By	Approved
D	00.06.26	Added revisions per new dwg K10003 rev.A (ECN 296)	EC	
E	00.11.09	Added AN960JD1016 and D2707-041 to the pick list	EC	
F	01.09.24	Removed paper work and labels.	SM	
G	01.11.29	Added paper work and labels	SM	
H	02.04.11	Added D2968-041 tow ring Change 002	NG	
I	03.01.16	Reformat: Incorporated D205-641-011	KJ/RF	

RCP0000336

RELEASED
03.01.16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: LD

Date: 05/08/20

NOTE: Date & initial all entries

QA: N/C Closed: _____

Date: _____

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Aug 11, 2005
01:37 pm

Work Order No	: 0024058	Department Code:	
Project Name	: K10003	Burden Flags	: NNNNNNN
Project For	: WK537	WO Status	: Open
Work Order Type	: Main	Invoice State	: Not Invoiced
Main WO Number	:	Invoice Date	:
House Part Number	: *K10003	Invoice Number	:
Description	: D205-634-011 Saddle Kit	Invoice Amount	: 0.00
Manufactured	: Yes		
Amount Req'd	: 4	Order Entry No	:
Amount Done	: 0	OE Value	: 0.00
Start Date	: 08-11-05		
Est Finish Date	: 09-11-05	Est Mark Up	: 0.000%
Act Finish Date	:	Actual Mark Up	: 0.000%
Drawings Req'd	: No		
Ok for Approval	:		
Approval Rec'd	:	\$0 Posted to Finished Goods	

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
=====					
Burden	0.00	0.00	0.00		
=====					
Total Cost	0.00	0.00	0.00		
Mark up	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	0.00	0.00
Profits/(Loss)	0.00	0.00